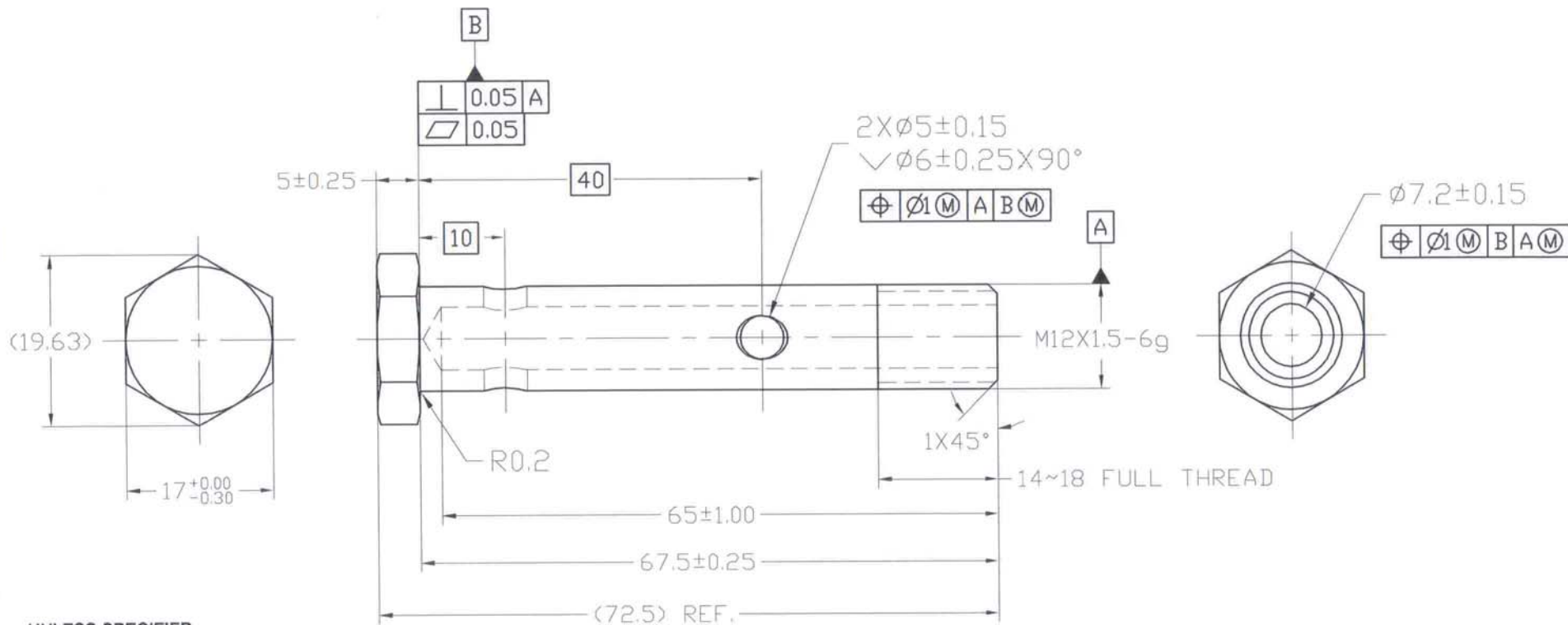


REV	DATE	REVISION DETAILS	APPD
A	21/03/2013	Sample Issue	MJ
B	1/7/2015	Add heat treatment Zhangjian	
		增加热处理要求	



UNLESS SPECIFIED  
ALL DIMENSIONS IN mm  
MACHINED SURFACES Ra=3.2um  
ANGLE TOLERANCES  $\pm 1^\circ$   
DECIMAL TOLERANCES:

.x:  $\pm 0.5$   
.xx:  $\pm 0.25$   
.xxx:  $\pm 0.127$

**B** The hardness shall be 241 to 293 HB and the yield strength shall be 100,000 psi (690 MPa) min.  
要求热处理至：硬度为241-293HB，屈服强度为690MPa（最小）。

PART No		
40903-M12		
SCALE:	APPD: Zhangjian 2013/3/21	DRN: Panda
NTS	DATE: 2013. 03. 16	CHK: Panda

MATERIAL Chinese steel 45

FINISH Remove all sharp edges, burrs, slivers and swarf, break all edges 0.127-0.254mm. 去除所有毛刺，铁屑等残留物，锐边倒钝0.127-0.254mm.  
ZINC PLATED WITH TRIVALENT CHROMATE AND NO RED CORROSION IN 96 HOURS SALT SPRAY TEST. 镀三价铬锌，银白色，96小时盐雾试验无红斑。